

8.5 cm

8.5 cm

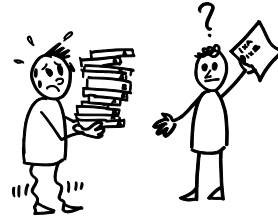
DOWNTIME Waste 1



Defects

<https://connec.tips/techniques>

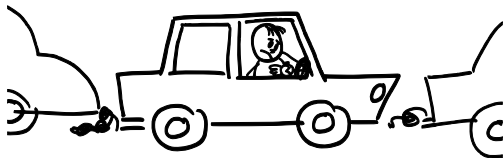
DOWNTIME Waste 2



Overproduction

<https://connec.tips/techniques>

DOWNTIME Waste 3



Waiting

<https://connec.tips/techniques>

DOWNTIME Waste 4



Non-utilized talent

<https://connec.tips/techniques>

DOWNTIME Waste 5



Transportation

<https://connec.tips/techniques>

DOWNTIME Waste 6



Inventory  
(raw material and parts)

<https://connec.tips/techniques>

DOWNTIME Waste 6



Inventory  
(research/unfinished work)

<https://connec.tips/techniques>

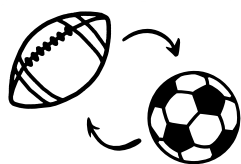
DOWNTIME Waste 7



Motion  
(searching and moving around)

<https://connec.tips/techniques>

DOWNTIME Waste 7



Motion  
(task switching/searching info)

<https://connec.tips/techniques>

DOWNTIME Waste 8



Excess processing

<https://connec.tips/techniques>

For types 6 and 7, choose one of two cards (the one, which best fits your type of work).  
The first for production work/care/administrative work and the second for knowledge work/IT